CATALOGUE VERTE 2/2019

THE COLLECTIONS OF FRAME-AND-PANEL DOORS CHOSEN FOR YOU

5 YEAR WARRANTY

Porta VERTE PREMIUM, grupa C
I CARE ABOUT THE WORLD
I LIVE ECO

ON THE WEBSITE
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ALL CATALOGUES ARE ALWAYS CURRENT

OPEN UP FOR ECOLOGY WITH US, REACH FOR THE CATALOGUE IN MOBILE VERSION
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Frame-and-panel door leaves

SOLID CONSTRUCTION

- 5 YEAR WARRANTY
- AVAILABLE SIZES
  - OD DOUBLE DOOR LEAVES: MIN. 120", MAX. 200"
- FRAME-AND-PANEL CONSTRUCTION
- SAFETY
  - Matt tempered glass panel
- INNOVATIVE SOLUTIONS
  - Stiles and rails are veneered along the perimeter
- SOLIDITY
  - Frame-and-panel construction
- ATTENTION TO DETAILS
  - No seals by glass (except for collections E and F)
- RELIABLE PERFORMANCE
  - 3 pintle hinges in standard

ICONS RELATING TO DOOR LEAF CONSTRUCTION

- FRAME-AND-PANEL construction
- Standard height of a door leaf 2030
- Available sizes of single door leaves: min. 60", max. 100"
- Sliding door leaf
- Available sizes of double door leaves: min. 120", max. 200"
- Porta Contract
  - Specialization in non-standard orders

ICONS RELATING TO DOOR FRAME

- Non-rebated door
- Available adjustment of a door frame
- Rebated door
- Architraves
  - Available in sizes 60 mm, 80 mm
CHOOSE PRODUCTS WITH THE SIGN OF THE HIGHEST QUALITY

PORTA
**Porta Verte Premium** collections are frame-and-panel doors of unique quality, which, due to their universality, will fit into every room. The character of this collection is additionally emphasized by special handles which have been selected by our designers.
NOVELTIES

NOVELTY handle ELEGANT

NOVELTY handle SIMPLE

NOVELTY PORTA VERTE PREMIUM, GROUP C

NOVELTY PORTA VERTE PREMIUM, GROUP D
Porta Verte PREMIUM, group A

5 YEAR WARRANTY

NEW COLOUR

Porta Verte PREMIUM A.4, Portasynchro 3D veneer, Scarlet Oak

model A.0  model A.1  model A.2  model A.3
### COLOUR RANGE

**Portasyntcho 3D veneer ★★★★★★**

<table>
<thead>
<tr>
<th>Veneer</th>
<th>Color</th>
</tr>
</thead>
<tbody>
<tr>
<td>White</td>
<td>Premium</td>
</tr>
<tr>
<td>Norwegian Pine</td>
<td>Premium</td>
</tr>
<tr>
<td>Silver Acacia</td>
<td>Premium</td>
</tr>
<tr>
<td>Herbal Acacia</td>
<td>Premium</td>
</tr>
<tr>
<td>Scarlet Oak</td>
<td>Premium</td>
</tr>
<tr>
<td>Dark Oak</td>
<td>Premium</td>
</tr>
</tbody>
</table>

**Premium veneer ★★★★★★**

<table>
<thead>
<tr>
<th>Veneer</th>
<th>Color</th>
</tr>
</thead>
<tbody>
<tr>
<td>White</td>
<td></td>
</tr>
</tbody>
</table>

**Portaperfect 3D* veneer ★★★★★★★**

<table>
<thead>
<tr>
<th>Veneer</th>
<th>Color</th>
</tr>
</thead>
<tbody>
<tr>
<td>South Oak</td>
<td>Malibu Oak</td>
</tr>
<tr>
<td>Siberian Oak</td>
<td>Natural Oak</td>
</tr>
<tr>
<td>Classical Oak</td>
<td>Scandinavian Beech</td>
</tr>
<tr>
<td>Scandinavian Oak</td>
<td></td>
</tr>
<tr>
<td>Havana Oak</td>
<td></td>
</tr>
<tr>
<td>California Oak</td>
<td></td>
</tr>
</tbody>
</table>

*Veneer which resembles wood structure

---

### EXTRA CHARGES AND ADDITIONAL INFORMATION

see p. 43

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**5 YEAR WARRANTY - SEE P. 54**

---

**model A.4**

---

**filling panel**

**matt glass**
Porta **Verte PREMIUM**, group B

5 *YEAR WARRANTY*

**NEW COLOUR**

Porta VERTE PREMIUM B.0, Portasynchro 3D veneer, Norwegian Pine

---

model B.0  
model B.1  
model B.2  
model B.3
COLOUR RANGE

Portasynchro 3D veneer ★★★★★
- White
- Norwegian Pine
- Silver Acacia
- Merlot Acacia
- Scarlet Oak
- Dark Oak

Portaperfect 3D* veneer ★★★★★
- South Oak
- Siberian Oak
- Classical Oak
- Scandinavian Oak
- Havana Oak
- California Oak
- Malibu Oak
- Natural Oak
- Scandinavian Beech

*Veneer which resembles wood structure

EXTRA CHARGES AND ADDITIONAL INFORMATION
see p. 43

filling panel
matt glass

5 YEAR WARRANTY - SEE P. 54
Porta Verte PREMIUM, group C

NEW COLOUR

5 YEAR WARRANTY

Porta VERTE PREMIUM C.0, Portaperfect veneer, Scandinavian Oak

model C.0  model C.1  model C.2
**COLOUR RANGE**

Portasynchro 3D veneer ★★★★★

- White
- Norwegian Pine
- Silver Acacia
- Heavy Acacia
- Scarlet Oak
- Dark Oak

Portaperfect 3D* veneer ★★★★★

- South Oak
- Siberian Oak
- Scandinavian Oak
- Classical Oak
- Havana Oak
- California Oak

- Malibu Oak
- Natural Oak
- Scandinavian Beech

*Veneer which resembles wood structure

---

**EXTRA CHARGES AND ADDITIONAL INFORMATION**

see p. 43

---

filling panel

matt glass
Porta VERTE PREMIUM, group D

NEW COLOUR

WARRANTY

5 YEAR

Porta VERTE PREMIUM D.8, Portaperfect 3D veneer, Siberian Oak

model D.0  model D.1  model D.3  model D.4
### COLOUR RANGE

**Portasynchro 3D veneer ★★★★★**

- White
- Natural
- Portaperfect 3D* veneer ★★★★★

*Veneer which resembles wood structure

**Premium veneer ★★★★★**

- White

---

### EXTRA CHARGES AND ADDITIONAL INFORMATION

see p. 43

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**FIND MORE MODELS FROM THIS COLLECTION AT WWW.VERTEDRZWI.EU**

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- **model D.6**
- **model D.7**
- **model D.8**
Porta Verte HOME, group A

5* YEAR WARRANTY

NEW COLOUR

Porta Verte HOME A.8, Portaperfect 3D veneer, Natural Oak

model A.0
model A.1
model A.2
model A.3
COLOUR RANGE

Portadecor veneer ★★★★★
- White
- Walnut
- Verona 2

Portasynchro 3D veneer ★★★★★
- White
- Norwegian Pine
- Silver Acacia
- Honey Acacia
- Scarlet Oak
- Dark Oak

Premium veneer ★★★★★
- White

Portaperfect 3D* veneer ★★★★★
- South Oak
- Siberian Oak
- Classical Oak
- Scandinavian Oak
- Havana Oak
- California Oak
- Malibu Oak
- Natural Oak
- Scandinavian Beech

*Veneer which resembles wood structure

EXTRA CHARGES AND ADDITIONAL INFORMATION
see p. 43

FIND MORE MODELS FROM THIS COLLECTION AT WWW.VERTEDZWI.EU

5 YEAR WARRANTY - SEE P. 54
Porta Verte HOME, group B

GREAT PRICE

NEW COLOUR

5* YEAR WARRANTY

Porta VERTE HOME B.5, Portasynchro 3D, veneer, Wenge White

model B.0
model B.1
model B.2
model B.3
**COLOUR RANGE**

**Portadecor veneer ★★★★★

| White | Walnut | Verona 2 |

**Portasynchro 3D veneer ★★★★★

| White | Norwegian Pine | Silver Acacia | Honey Acacia | Scarlet Oak | Dark Oak |

**Premium veneer ★★★★★

| White |

**Portaperfect 3D* veneer ★★★★★

<table>
<thead>
<tr>
<th>South Oak</th>
<th>Siberian Oak</th>
<th>Classical Oak</th>
<th>Scandinavian Oak</th>
<th>Havana Oak</th>
<th>California Oak</th>
</tr>
</thead>
<tbody>
<tr>
<td>Malibu Oak</td>
<td>Natural Oak</td>
<td>Scandinavian Beech</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

*Veneer which resembles wood structure

**EXTRA CHARGES AND ADDITIONAL INFORMATION

see p. 43

- FIND MORE MODELS FROM THIS COLLECTION AT WWW.VERTEDRZWI.EU

filling panel in model B.0
dedicated matt glass with transparent stripes

- model B.4
- model B.5
- model B.6

5 YEAR WARRANTY - SEE P. 54
Porta Verte HOME, group C

GREAT PRICE
NEW COLOUR

5 YEAR WARRANTY

Porta VERTE HOME C.5, Portasynchro 3D veneer, Scarlet Oak

Porta VERTE HOME C.5, Portasynchro 3D veneer, Scarlet Oak

model C.0
model C.1
model C.2
model C.4
COLOUR RANGE

Portadecor veneer

- White
- White Walnut
- Walnut Verona 2

Portasynchro 3D veneer

- Wenge White
- Norwegian Pine
- Silver Acacia
- Honey Acacia
- Scarlet Oak
- Dark Oak

Premium veneer

- White

Portaperfect 3D* veneer

- South Oak
- Siberian Oak
- Classical Oak
- Scandinavian Oak
- Havana Oak
- California Oak
- Malibu Oak
- Natural Oak
- Scandinavian Beech

*Veneer which resembles wood structure

EXTRA CHARGES AND ADDITIONAL INFORMATION
see p. 43

FIND MORE MODELS FROM THIS COLLECTION AT WWW.VERTEDRZWI.EU

marqueties in aluminum colour

tempered matt glass

model C.5
model C.0 with marqueties
model C.5 with marqueties

5 YEAR WARRANTY - SEE P. 54
Porta Verte HOME, group D

NEW COLOUR

5 YEAR WARRANTY

Porta VERTE HOME D.7, Portaperfect 3D veneer, Scandinavian Oak

model D.0

model D.2

model D.3

model D.4
**COLOUR RANGE**

Portadecor veneer ★★★★★
- White
- Walnut
- Verona 2

Portasynchro 3D veneer ★★★★★
- Wenge
- White
- Walnut
- Silver Acacia
- Honey Acacia
- Scarlet Oak
- Dark Oak

Premium veneer ★★★★★
- White

Portaperfect 3D* veneer ★★★★★
- South Oak
- Siberian Oak
- Classical Oak
- Scandinavian Oak
- Havana Oak
- California Oak
- Malibu Oak
- Natural Oak
- Scandinavian Beech

*Veneer which resembles wood structure

**EXTRA CHARGES AND ADDITIONAL INFORMATION**
see p. 43

**FIND MORE MODELS FROM THIS COLLECTION AT WWW.VERTEDRZWI.EU**

marquetrys in aluminum colour

tempered matt glass

model D.7

model D.0 with marquetrys

model D.7 with marquetrys

5 YEAR WARRANTY - SEE P. 54

23
Porta Verte HOME, group E, F

NEW COLOUR

5* YEAR WARRANTY

WARRANTY

Porta VERTE HOME E.0 and E.0 with blackboard, Portasynchro 3D veneer, Norwegian Pine

Porta Verte HOME E.0 and E.0 with blackboard, Portasynchro 3D veneer, Norwegian Pine

model E.0

model E.1

model E.5

model E.0 blackboard
**COLOUR RANGE**

**Portadecor veneer ★★★★★★**
- White
- White
- Walnut
- Verona 2

**Portasynchro 3D veneer ★★★★★★**
- Wenge
- White
- Norwegian Pine
- Silver
- Acacia
- Honey Acacia
- Scarlet
- Oak
- Dark
- Oak

**Portaperfect 3D* veneer ★★★★★★**
- South Oak
- Siberian Oak
- Classical Oak
- Scandinavian Oak
- Havana Oak
- California Oak
- Malibu
- Oak
- Natural
- Oak
- Scandinavian
- Beech

*Veneer which resembles wood structure

**EXTRA CHARGES AND ADDITIONAL INFORMATION**
see p. 43

Option with magnetic blackboard for drawing with chalk markers (option is available in model E.0 on one side, only in rebated version)

Glass in model E.5

Model F.5
GREAT PRICE

NEW COLOUR

Porta Verte HOME, group G

5* YEAR WARRANTY

Porta VERTE HOME G.4, Portadecor veneer, White

model G.0

model G.1

model G.2

model G.3
**COLOUR RANGE**

Portadecor veneer ★★★★★
- White
- White Walnut
- White Verona 2

Portasynchro 3D veneer ★★★★★
- Wenge White
- Norwegian Pine
- Silver Acacia
- Honey Acacia

Portaperfect 3D* veneer ★★★★★
- South Oak
- Siberian Oak
- Classical Oak
- Natural Ash
- Scandinavian Beech

*Veneer which resembles wood structure

**EXTRA CHARGES AND ADDITIONAL INFORMATION**
see p. 43

- marquetry in aluminum colour
- glass in model G.4

- model G.4
- model G.0 with marquetry
- model G.4 with marquetry

**FIND MORE MODELS FROM THIS COLLECTION AT WWW.VERTEDRZWI.EU**

5 YEAR WARRANTY - SEE P. 54
Porta Verte HOME, group L

GREAT PRICE

5* YEAR WARRANTY

NEW COLOUR

Porta VERTE HOME L.4, Portasynchro 3D veneer, Honey Acacia

model L.0
model L.1
model L.2
model L.3
COLOUR RANGE

Portadecor veneer

- White
- White Walnut
- Walnut Verona 2

Portasynchro 3D veneer

- Wenge White
- Norwegian Pine
- Silver Acacia
- Honey Acacia
- Scarlet Oak
- Dark Oak

Portaperfect 3D* veneer

- South Oak
- Siberian Oak
- Classical Oak
- Scandinavian Oak
- Natural Ash
- Scandinavian Beech

* Veneer which resembles wood structure

EXTRA CHARGES AND ADDITIONAL INFORMATION
see p. 43

filling panel in model L.0

glass in model L.4

model L.4

5 YEAR WARRANTY - SEE P. 54
Porta Verte HOME, group N

GREAT PRICE
NEW COLOUR

5 YEAR WARRANTY

Porta VERTE HOME N.3, Portasynchro 3D veneer, Silver Acacia

model N.0
model N.1
model N.2
model N.3
**COLOUR RANGE**

*Portadecor veneer ★★★★★

<table>
<thead>
<tr>
<th>Colour</th>
</tr>
</thead>
<tbody>
<tr>
<td>White</td>
</tr>
<tr>
<td>White Walnut</td>
</tr>
<tr>
<td>Walnut Verona</td>
</tr>
</tbody>
</table>

*Portasynchro 3D veneer ★★★★★

<table>
<thead>
<tr>
<th>Colour</th>
</tr>
</thead>
<tbody>
<tr>
<td>White</td>
</tr>
<tr>
<td>Norwegian Pine</td>
</tr>
<tr>
<td>Silver Acacia</td>
</tr>
<tr>
<td>Honey Acacia</td>
</tr>
<tr>
<td>Scarlet Oak</td>
</tr>
<tr>
<td>Dark Oak</td>
</tr>
</tbody>
</table>

*Portaperfect 3D* veneer ★★★★★

<table>
<thead>
<tr>
<th>Colour</th>
</tr>
</thead>
<tbody>
<tr>
<td>South Oak</td>
</tr>
<tr>
<td>Scandinavian Oak</td>
</tr>
<tr>
<td>Classical Oak</td>
</tr>
<tr>
<td>Natural Oak</td>
</tr>
<tr>
<td>Scandinavian Beech</td>
</tr>
</tbody>
</table>

*Veneer which resembles wood structure*

**EXTRA CHARGES AND ADDITIONAL INFORMATION**

see p. 43

filling panel in model N.0
glass in model N.3
Sliding System
On-wall PORTA

On-wall sliding system PORTA, Verte HOME B.S, Portadecor veneer, White Walnut

SCHEME OF THE CONSTRUCTION OF SLIDING SYSTEM

Masking beam
Adjustable door frame in ‘tunnel’ version
Rails with trolleys
Fender beam
Door leaf in sliding version
COLOUR RANGE

Portadecor veneer ★★★★★
- White
- Walnut Verona 2

Portasynchro 3D veneer ★★★★★
- Wenge
- White
- Norwegian Pine
- Silver Acacia
- Honey Acacia
- Scarlet Oak
- Dark Oak

Premium veneer ★★★★★
- White

Portaperfect 3D* veneer ★★★★★
- South Oak
- Siberian Oak
- Classical Oak
- Scandinavian Oak
- Havana Oak
- California Oak
- Malibu Oak
- Natural Oak
- Scandinavian Beech

*Veneer which resembles wood structure

ON-WALL SLIDING SYSTEM PORTA

Complete set of on-wall sliding door consists of:
- on-wall system
- door leaf in sliding version
- door frame in ‘tunnel’ version adapted to sliding system

CONSTRUCTION
On-wall sliding system consists of:
- masking beam and fender beam made of chipboard and MDF
- rail with trolleys and rail cover
- sliding system is manufactured and delivered to a Customer in the form of a set of elements to be assembled on site.

FINISHING
- masking beam and fender beam are covered with veneers, the colours of which are available in PORTA offer (Portadecor, Portasynchro 3D, Premium veneer, Portaperfect 3D)

EQUIPMENT
- rail with trolleys
- self-adhesive brush seal
- door leaf guiding system (to be assembled on floor)
- hook lock striker (option for extra charge)

DIMENSIONS
- single door: “60”, “70”, “80”, “90”, “100”
- dimensions see p. 45.

NOTES
- door frame should be assembled in the rooms with finished walls (wallpaper, painting, tiles etc) and finished floor (for example, parquet)
- The set is universal and has no side. Opening side can be changed by putting fender beam on left or right side of ‘tunnel’ door frame.
- Not included in price.
**Sliding System**

In-wall COMPACT

**CONSTRUCTION SCHEME OF THE SYSTEM**

- Cassette with rail and trolleys
- Door leaf in sliding version*
- Door frame for in-wall sliding system

* not included in price
**COLOUR RANGE**

### Portadecor veneer ★★★★★
- White
- Walnut
- Verona 2

### Portasynchro 3D veneer ★★★★★
- White
- Pine
- Silver
- Acacia
- Honey
- Scarlet
- Oak
- Dark

### Premium veneer ★★★★★
- White

### Portaperfect 3D* veneer ★★★★★
- Oak
- Siberian
- Scandinavian
- Malibu
- Natural
- Scandinavian Beech

*Veneer which resembles wood structure

---

**IN-WALL SYSTEM COMPACT**

Complete set on-wall sliding door consists of:
- in-wall system COMPACT
- door leaf ‘sliding’ version

**CONSTRUCTION**
In-wall sliding system Compact consists of:
- sliding in-wall cassette with guiding elements
- door frame made of chipboard and MDF

**FINISHING**
- door frames are covered with veneers, the colours of which are available in PORTA offer (Portadecor, Portasynchro 3D, Premium veneer, Portaperfect 3D)
- sliding cassette and rails are made of galvanized steel trolley and steel fastening screw

**EQUIPMENT**
- sliding cassette
- rail and trolleys
- self-adhesive brush seal
- door leaf guiding system (to be assembled on floor)
- door frame
- fasteners
- hook lock striker (option for extra charge)

**SIZES**
- single door: "60", "70", "80", "90", "100"
- double door: "60+60", "70+70", "80+80", "90+90", "100+100"

**DOOR FRAMES**
- dedicated COMPACT door frame, see dimensions on p. 45

**NOTES**
- system is dedicated for gypsum board walls of width 125 mm.
- door frame should be assembled in the rooms with finished walls (wallpaper, painting, tiles etc.) and finished floor (for example, parquet).
- Sliding systems is manufactured and delivered to Customer in the form of a set of elements to be assembled on a site.

1 The set is universal and has no side. Opening side can be changed by putting fender beam on left or right side of ‘tunel’ door frame.
2 Not included in price.
THE CONSTRUCTION OF THE DOOR FRAME

Door frame consists of:
- one horizontal and two vertical beams made of MDF and equipped with necessary fittings and accessories
- architraves and quarter-rounds (additional option)

MINIMAX door frame is manufactured and delivered to a Customer in the form of a set of elements to be assembled on a site.

FINISHING
- door frame, architraves and quarter-rounds are covered with the same veneer as the door leaf (Portadecor, Portasynchro 3D, Premium veneer, Portaperfect 3D)

ACCESSORIES
- lock striker
- three pintle or PRIME hinges (see extra charges)
- rubber seal colour-matched to the colour of door frame
- plastic base, which is used to protect bottom edge of the door frame against humidity
- fasteners

ADDITIONAL SOLUTIONS
- door frame for double door leaves – equipped with 6 hinges, without lock striker

DIMENSIONS
- designed to be set on a wall of min 100 mm
- single door: “60”, “70”, “80”, “90”, “100”
- door frame for double door leaves – equipped with 6 hinges, without lock striker

QUARTER-ROUNDS
- size: 2 x 12 mm, length: 2150 mm

ARCHITRAVES
- width of architraves – 60 mm or 80 mm
- sharp edges
- cut at an angle of 90°
- sizes: “90”, “100”, “100+100”, “110+110”
- available options: set for one side or single vertical architraves

NOTES
- National Technical Assessment ITB-KOT-2018/0358 edition 1
- door frame should be assembled in the rooms with finished walls (wallpaper, painting, tiles etc.) and finished floor (for example, parquet)

EXTRA CHARGES
- PRIME hinges
THE CONSTRUCTION OF THE DOOR FRAME

Door frame consists of:
• main beams: horizontal and two vertical made of chipboard and equipped with necessary fittings and accessories
• architraves 60 mm and 80 mm
Porta SYSTEM door frame is manufactured and delivered to a Customer in the form of a set of elements to be assembled on a site.

FINISHING
• door frame and architraves are covered with the same veneer as the door leaf (Portadecor, Portasynchro 3D, Premium veneer, Portaperfect 3D)

ACCESSORIES
• lock striker
• two adjustable hinges 3D
• rubber seal colour-matched to the colour of door frame
• fasteners

ADDITIONAL SOLUTIONS
• door frame in “tunnel” version – used to cover wall in places where door leaf is not foreseen or as an element of sliding system, without seal, lock striker, hinges
• combined door frame – designed for thick wall ranges (max. 588 mm); consists of standard door frame and additional adjustment beam with combining feather
• adjustment panel – a solution which enables widening of standard door frame (max. 460 mm) with the help of additional panel made of mdf, adjustment panels appear in width 80 mm and 160 mm
• door frame for double door leaves – equipped with 6 hinges, without lock striker

SIZES
• in eleven wall ranges, from 75 mm to 300 mm
• single door: “60”, “70”, “80”, “90”, “100”
• double door: any combination of a/m dimensions

NOTES
• National Technical Assessment ITB-KOT-2018/0358 edition 1
• door frame should be assembled in the rooms with finished walls (wallpaper, painting, tiles etc.) and finished floor (for example, parquet) and finished floor (for example, parquet)
• przy opcji “wzmocnienie pod samozamykacz” wymagany jest 3 zawias

EXTRA CHARGES
• PRIME hinges
• reinforcement for self-closer

---

### WALL THICKNESS RANGE

<table>
<thead>
<tr>
<th>WALL THICKNESS RANGE FOR TOP PANEL</th>
</tr>
</thead>
<tbody>
<tr>
<td>A (80 mm) horizontal</td>
</tr>
<tr>
<td>B (160 mm) horizontal</td>
</tr>
</tbody>
</table>

### WALL THICKNESS RANGE

<table>
<thead>
<tr>
<th>WALL THICKNESS RANGE</th>
</tr>
</thead>
<tbody>
<tr>
<td>A 75 – 95</td>
</tr>
<tr>
<td>B 95 – 115</td>
</tr>
<tr>
<td>C 120 – 140</td>
</tr>
<tr>
<td>D 140 – 160</td>
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<td>E 160 – 180</td>
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<td>F 180 – 200</td>
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<td>G 200 – 220</td>
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<tr>
<td>H 220 – 240</td>
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<td>I 240 – 260</td>
</tr>
<tr>
<td>J 260 – 280</td>
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<tr>
<td>K 280 – 300</td>
</tr>
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</table>
THE CONSTRUCTION OF THE DOOR FRAME

Door frame consists of:
- main beams: horizontal and two vertical made of chipboard and equipped with necessary fittings and accessories
- architraves 80 mm

Porta SYSTEM ELEGANCE door frame is manufactured and delivered to a Customer in the form of a set of elements to be assembled on a site.

FINISHING
- door frame and architraves are covered with the same veneer as the door leaf (Portadecor, Portasynchro 3D, Premium veneer, Portaperfect 3D)

ACCESSORIES
- lock striker
- two adjustable hinges 3D
- rubber seal colour-matched to the colour of door frame
- fasteners

ADDITIONAL SOLUTIONS
- door frame for double doors – equipped with 4 hinges, without lock striker

DIMENSIONS
- in ten wall ranges, from 95 mm to 300 mm
- single door: “60”, “70”, “80”, “90”, “100”
- double door: any combination of a/m dimensions

NOTES
- National Technical Assessment ITB-KOT-2018/0358 edition 1
- door frame should be assembled in the rooms with finished walls (wallpaper, painting, tiles etc.) and finished floor (for example, parquet)
- when choosing “reinforcement for self-closer” third hinge is required

EXTRA CHARGES
- third 3D hinge
- reinforcement for self-closer

WALL THICKNESS RANGE

<table>
<thead>
<tr>
<th>Range</th>
<th>Dimensions</th>
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<tr>
<td>B,C</td>
<td>95 ÷ 115</td>
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<tr>
<td></td>
<td>120 ÷ 140</td>
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<tr>
<td>D,E</td>
<td>140 ÷ 160</td>
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<td>160 ÷ 180</td>
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<td>F, G, H</td>
<td>180 ÷ 200</td>
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<td>200 ÷ 220</td>
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<td>220 ÷ 240</td>
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<tr>
<td>I, J, K</td>
<td>240 ÷ 260</td>
</tr>
<tr>
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<td>260 ÷ 280</td>
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<tr>
<td></td>
<td>280 ÷ 300</td>
</tr>
</tbody>
</table>
THE CONSTRUCTION OF THE DOOR FRAME

Door frame consists of:
- main beams: horizontal (lintel with panel adjoining elements) and two vertical made of chipboard and equipped with necessary fittings and accessories
- architraves 80 mm
- 2 horizontal panels (ordered separately)

LEVEL door frame is manufactured and delivered to a Customer in the form of a set of elements to be assembled on a site.

FINISHING
- door frame and architraves are covered with the same veneer as the door leaf (Portadecor, Portasynchro 3D, Premium veneer, Portaperfect 3D)

ACCESSORIES
- lock striker
- two adjustable hinges 3D
- rubber seal colour-matched to the colour of door frame
- fasteners

ADDITIONAL SOLUTIONS
- door frame for double doors – equipped with 4 hinges, without lock striker

SIZES
- single door: "60", "70", "80", "90", "100"
- in ten wall ranges, from 95 mm to 300 mm

NOTES
- National Technical Assessment ITB-KOF-2018/0358 edition 1
- door frame should be assembled in the rooms with finished walls (wallpaper, painting, tiles etc.) and finished floor (for example, parquet)

EXTRA CHARGES
- third 3D hinge

<table>
<thead>
<tr>
<th>WALL THICKNESS RANGE</th>
<th>WALL THICKNESS RANGE FOR TOP PANEL</th>
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<tbody>
<tr>
<td>B, C</td>
<td>95 – 115  120 – 140</td>
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<tr>
<td>D, E</td>
<td>140 – 160  160 – 180</td>
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<td>220 – 240  240 – 260</td>
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<td>260 – 280  280 – 300</td>
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<td></td>
<td>200 mm (2x)  1000 mm (2x)</td>
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<tr>
<td></td>
<td>200 mm i 1000 mm (1/1)</td>
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</tbody>
</table>
HANDLES

Due to printing technique used, the colour of the presented product may differ from the original.

ACCENT
METAL HANDLE WITH ROSETTE
REGULAR LOCK, CYLINDER LOCK, WC LOCK
silver
silver matt
gold matt

MODERN
METAL HANDLE WITH ROSETTE
REGULAR LOCK, CYLINDER LOCK, WC LOCK
silver
silver matt
gold matt

OFFICE
METAL HANDLE WITH ROSETTE
REGULAR LOCK, CYLINDER LOCK, WC LOCK
silver
silver matt
gold
gold matt

CARO
METAL HANDLE WITH ROSETTE
REGULAR LOCK, CYLINDER LOCK, WC LOCK
silver
silver matt
gold matt
HANDBLES

Due to printing technique used, the colour of the presented product may differ from the original.

NEXT
METAL HANDLE WITH ROSETTE
REGULAR LOCK, CYLINDER LOCK, WC LOCK
silver silver matt gold matt

ELEGANT
METAL HANDLE WITH SLIM 6 MM ROSETTE
REGULAR LOCK, CYLINDER LOCK, WC LOCK
silver white black

WE RECOMMEND!
Thin 6 mm rosette represents modern form and class.

SIMPLE
METAL HANDLE WITH SLIM 6 MM ROSETTE
REGULAR LOCK, CYLINDER LOCK, WC LOCK
silver white black

WE RECOMMEND!
Thin 6 mm rosette represents modern form and class.

ROYAL
METAL (72) HANDLE
REGULAR LOCK, CYLINDER LOCK, WC LOCK
silver brushed antic gold

5 YEAR WARRANTY - SEE P. 54
Accessories

MASKING ARCHITRAVES

FLAT ARCHITRAVES
QUARTER-ROUNDS (2,15 M X 12 MM X 22 MM)

MODELS
PORTADECOR, PORTASYNCHRO 3D, PORTAPERFECT 3D, PORTADUR, SUPER MATT

VENTILATION

VENTILATION SLEEVES 1 ROW
VENTILATION SLEEVES 2 ROWS
VENTILATION UNDERCUT

EQUIPMENT FOR SLIDING DOORS

HOOK LOCK WITH SIDE AND FRONT HANDLES
gold, gold matt, silver, silver matt

OBLONG SIDE HANDLE
gold, gold matt, silver, silver matt (for set)

ROUND SIDE HANDLE
gold gloss, silver gloss

HINGES

PRIME pintle hinge
retail - door leaf and door frame part
gold, gold matt, silver, silver matt

STANDARD HINGE
retail - door leaf and door frame part
silver

3D HINGE
retail - door leaf and door frame part
gold, silver, silver matt
The construction of the door leaves

**PORTA VERTE PREMIUM A - D**

**THE CONSTRUCTION OF THE DOOR LEAF**
Rebated or unrebated frame-and-panel door leaves with 6 mm thick matt glass or 6 mm thick flat panels. Stiles 40 mm, rails 35 mm. Stiles, rails and flat panels are made of MDF. Stiles and rails are veneered along the perimeter, top edge of a stile is printed by Touchwood method. The models are made without seals by the glass.

**EQUIPMENT**
- the following lock options are available: regular lock, WC lock, adapted for cylinder insert or with no key hole drilling
- 3 pintle hinges standard or PRIME (see extra charges)
- tempered matt glass
- preparation for shortening, max. 60 mm
- round side handle (for sliding doors)

**SIZES**
- single door: 60", 70", 80", 90", 100" (2)
- double door: any combination of a/m dimensions (3)

**DOOR FRAMES**
Recommended rebated door frames:
- Porta SYSTEM
- MINIMAX
Recommended unrebated door frames:
- Porta SYSTEM ELEGANCE
- LEVEL

**NOTES**
- Technical Approval AT-15-6515/2016, ITB Warsaw
- double door leaf is unavailable with magnetic lock
- in case of unrebated double doors active and passive door leaf should be ordered

---

**EXTRA CHARGES**
Porta VERTE PREMIUM
- size 100"
- ventilation sleeves and ventilation undercut
- PRIME hinges (applies to dedicated door frames) – **promotion 0 zł**
- PRIME lock with glossy front side (silver and gold) – **promotion 0 zł**
- third 3D hinge (extra charge to the price of a door leaf)
- magnetic lock
- hook lock with side handles (sliding doors)
- oblong side handle for sliding doors
- handle with escutcheon [p. 40]

---

**PORTA VERTE HOME A - N**

**THE CONSTRUCTION OF THE DOOR LEAF**
Frame-and-panel door leaves are made in rebated or unrebated version. Stiles, rails and flat panels are made of MDF. Depending on the model tempered matt glass has a thickness of 4 mm. Stiles and rails are veneered along the perimeter, top edge of a stile is printed by Touchwood method. The models are made without seals by the glass (with the exception of groups E and F).

**EQUIPMENT**
- the following lock options are available: regular lock, WC lock, adapted for cylinder insert or with no key hole drilling
- 3 pintle hinges standard or PRIME (see extra charges)
- tempered matt glass
- preparation for shortening

**SIZES**
- single door: 60", 70", 80", 90", 100" (3)
- double door: any combination of a/m dimensions

**DOOR FRAMES**
Recommended rebated door frames:
- Porta SYSTEM
- MINIMAX
Recommended unrebated door frames:
- Porta SYSTEM ELEGANCE
- LEVEL

**NOTES**
- Technical Approval AT-15-6515/2016, ITB Warsaw
- double door leaf is unavailable with magnetic lock
- in case of unrebated double doors active and passive door leaf should be ordered

---

**EXTRA CHARGES**
Porta VERTE HOME
- size 100"
- ventilation sleeves and ventilation undercut
- PRIME hinges (applies to dedicated door frames)
- PRIME lock with glossy front side (silver and gold)
- third 3D hinge (extra charge to the price of a door leaf)
- magnetic lock
- hook lock with side and front handles (sliding doors)
- oblong side handle for sliding doors
- round side handle for sliding doors
- handle with escutcheon [p. 40]
Assembly dimensions of doors

MINIMAX DOOR FRAME

PORTA SYSTEM DOOR FRAME

PORTA SYSTEM ELEGANCE DOOR FRAME

LEVEL DOOR FRAME

ON-WALL SLIDING SYSTEM PORTA

IN-WALL SLIDING SYSTEM COMPACT

EXPLANATION OF DIMENSIONS SIGNS

- $S_s$: total width of a door leaf (including rebates)
- $H_s$: total height of a door leaf (including rebate)
- $D_s$: thickness of a door leaf
- $S_o$: width of wall opening prepared for assembly of a door frame
- $H_o$: height of wall opening prepared for assembly of a door frame, measured from the level of finished floor
- $O_s$: clear width of a door frame
- $O_w$: clear height of a door frame
- $S_b$: width of a door frame, without architraves
- $H_b$: height of a door frame, without architraves
- $S_z$: total width of a door frame, with architraves
- $S_c$: width of wall opening prepared for assembly of a cassette
- $H_z$: total height of a door frame, with architraves
- $H_c$: height of wall opening prepared for assembly of a cassette (measured from the level of finished floor)
- $M_s$: width of masking beam for sliding system
- $M_b$: thickness of masking beam of sliding system
- $B_s$: thickness of fender beam of sliding system
- $T_{sw}$: permissible deviation of width/height of wall opening

All dimensions are given in millimeters [mm].
Assembly dimensions of doors

### INTERNAL DOOR LEAVES WITH WOODEN DOOR FRAMES

<table>
<thead>
<tr>
<th>TYPE OF DOOF FRAME</th>
<th>SIZE</th>
<th>S_0</th>
<th>H_0</th>
<th>D_s</th>
<th>S_s</th>
<th>H_s</th>
<th>O_s</th>
<th>O_w</th>
<th>S_s</th>
<th>H_s</th>
<th>S_s(6)</th>
<th>S_s(8)</th>
<th>H_2</th>
<th>T_s/w</th>
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<td>644</td>
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### SLIDING SYSTEMS

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</table>

* For in-wall sliding system COMPACT sizes S_0 i H_0 mean dimensions of wall opening without metal cassette.

### RIGHT OR LEFT?

**single door left door leaf**

**single door right door leaf**

**double door**

### HOW TO CALCULATE THE PRICE OF A DOOR SET?

price of a door leaf + price of a door frame + price of a handle + other accessories = price of a door set
Samples of colours

Portadecor veneer ★★★★★

- White DBI
- White Walnut DOB
- Walnut Verona 2 DO2

Portasynchro 3D veneer ★★★★★

- Wenge White RNS
- Norwegian Pine RSN
- Silver Acacia RAS
- Honey Acacia RAM
- Scarlet Oak RDS
- Dark Oak RDC
Samples of colours

Portaperfect 3D* veneer ★★★★★☆☆

- South Oak PDD
- Havana Oak PDH
- Malibu Oak PDM
- Classic Oak PDL
- Scandinavian Oak PDN
- Siberian Oak PDY
- Natural Oak PDA
- California Oak PDK
- Scandinavian beech PUA

* Veneer which resembles wood structure

Premium veneer ★★★★★☆☆

- White - UBI

White colour - similar to RAL9003
COLLECTION PORTA BALANCE

models D.0, D.3, Wenge White

COLLECTION PORTA CONCEPT

model A.9, Natural Oak

COLLECTION PORTA HARMONY

model B.0, Siberian Oak
OTHER COLLECTIONS OF PORTA FRAME-AND-PANEL DOORS

YOU WILL FIND MORE SOLUTIONS FROM COLLECTIONS IN NEW PORTA CATALOGUE
Collection Porta CONCEPT

**GROUP A**

- model A.0
- model A.1
- model A.2
- model A.3
- model A.4

**GROUP C AND B**

- model C.1
- model C.2
- model C.3
- model C.4
- model C.5

**GROUP H AND K**

- model H.0
- model H.1
- model H.2
- model H.4
- model K.0
CONCEPT

model A.7
model A.8
model A.9

model C.6
model B.0
model B.1

model K.1
model K.2
model K.3

DETAIL

tempered matt glass

DETAIL

flat panel

5 YEAR WARRANTY - SEE P. 54
Collection Porta INSPIRE, HARMONY,

- **PORTA INSPIRE**
  - model A.0
  - model A.1
  - model B.0
  - model B.1
  - model B.3

- **PORTA HARMONY**
  - model A.0
  - model A.1
  - model B.0
  - model B.1
  - model B.2

- **PORTA BALANCE**
  - model A.0
  - model A.2
  - model B.0
  - model B.1
  - model C.0
5 YEAR* WARRANTY

36 MONTHS FOR DOOR LEAVES AND DOOR FRAMES

+ ADDITIONAL 24 MONTHS WHEN USING AUTHORIZED ASSEMBLY GROUPS

IF YOU ARE LOOKING FOR:
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- INNOVATIVE DESIGN
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