



CATALOGUE Verte 2018



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STEEL DOORS catalogue

PRODUCT PORTA STEEL



PORTA

CATALOGUE 2018/2019

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STEEL DOOR FRAMES catalogue

PRODUCT PORTA STEEL

catalogue

PORTA 2/2018

NOVELTY



INVESTMENT catalogue



Porta Portfolio





INSPIRATION catalogue

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Frame-and-panel door leaves



SOLID CONSTRUCTION



INNOVATIVE SOLUTIONS stiles and railes are veneered along the perimeter



SAFETY matt tempered , glass panel

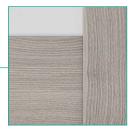




RELIABLE PERFORMANCE 3 pintle hinges in standard



ATTENTION TO DETAILS no seals by glass (except for collections E and F)



SOLIDITY frame-and-panel construction

ICONS RELATING TO DOOR LEAF CONSTRUCTION



FRAME-AND-PANEL construction



Available sizes of single door leaves: min. "60", max. "100"



Available sizes





K

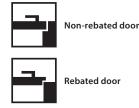


Standard height





ICONS RELATING TO DOOR FRAME



Available adjustment of a door frame



60 mm, 80 mm

Р 4

CHOOSE PRODUCTS WITH THE SIGN OF THE **HIGHEST** QUALITY





NOVELTIES

Porta VERTE PREMIUM collections are frame-and-panel doors of unique quality, which, due to their universality, will fit into every room. The character of this collection is additionally emphasized by special handles from new Porta collection, which have been selected by our designers in order to highlight the nature of this product and its individuality.



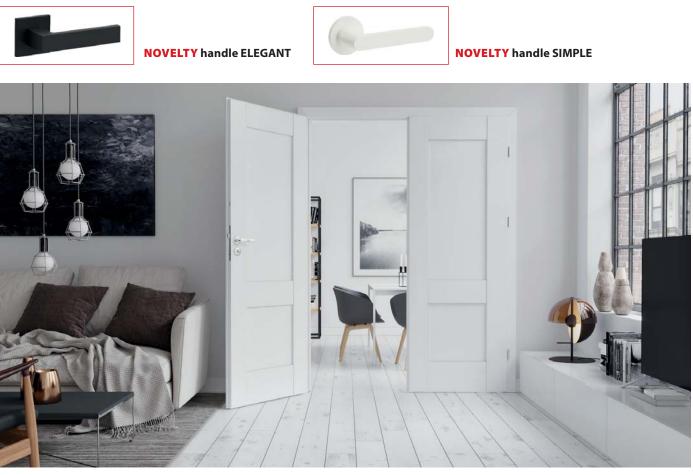
NOVELTY Porta VERTE PREMIUM, GROUP A



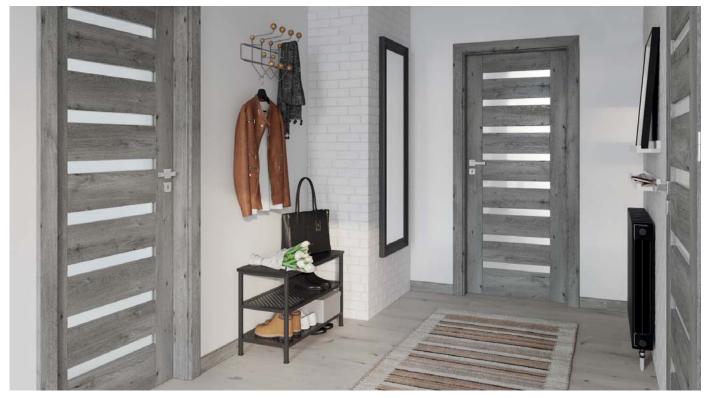
NOVELTY Porta VERTE PREMIUM, GROUP B

Ρ

NOVELTIES



NOVELTY Porta VERTE PREMIUM, GROUP C



NOVELTY Porta VERTE PREMIUM, GROUP D

Porta VERTE PREMIUM, group A



Porta VERTE PREMIUM A.4, Portasynchro 3D veneer, Scarlet Oak



model A.0



model A.1



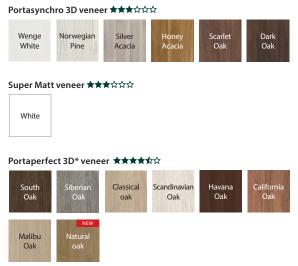
model A.2



model A.3

Р





* Veneer which resembles wood structure

EXTRA CHARGES AND ADDITIONAL INFORMATION see p. 43



flat panel



Porta VERTE PREMIUM A

matt glass



model A.4

Porta VERTE PREMIUM, group B



Porta VERTE PREMIUM B.0, Portasynchro 3D veneer, Norwegian Pine



model B.0



model B.1

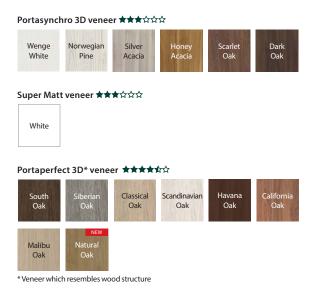


model B.2



model B.3





EXTRA CHARGES AND ADDITIONAL INFORMATION see p. 43



flat panel



Porta VERTE PREMIUM B

matt glass

Porta VERTE PREMIUM, group C



Porta VERTE PREMIUM C.0, Supermatt veneer, White



model C.0

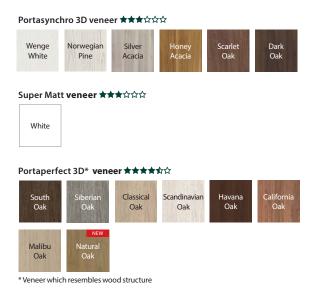


model C.1



model C.2





EXTRA CHARGES AND ADDITIONAL INFORMATION see p. 43



flat panel



Porta VERTE PREMIUM C

Porta VERTE PREMIUM, group D



Porta VERTE PREMIUM D.8, Portaperfect 3D veneer, Siberian Oak



model D.0



model D.1

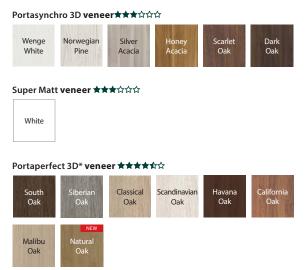


model D.3



model D.4





* Veneer which resembles wood structure

EXTRA CHARGES AND ADDITIONAL INFORMATION see p. 43



flat panel



matt glass



model D.6



model D.7



model D.8

FIND MORE MODELS FROM THIS COLLECTION AT WWW.VERTEDRZWI.EU

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Porta VERTE HOME, group A



Porta VERTE HOME A.8, Portaperfect 3D veneer, Natural Oak



model A.0



model A.1



model A.2



model A.3



Portadeco	r veneer ★	****			
White	White Walnut	Walnut Verona 2			
Portasynch	nro 3D venee	r ★★★☆☆	ជា		
Wenge White	Norwegian Pine	Silver Acacia	Honey Acacia	Scarlet Oak	Dark Oak
Super Matt	t veneer ★	★ ☆☆☆			
White					
Portadur v	eneer ***	★☆☆			
Walnut 2	Walnut 3	Walnut 4			
Portaperfe	ct 3D* vene	er * * * *	₽ ☆		
South Oak	Siberian Oak	Classic Oak	Scandinavian Oak		
Havana Oak	California Oak	Malibu Oak	New Natural Oak		

* Veneer which resembles wood structure

EXTRA CHARGES AND ADDITIONAL INFORMATION see p. 43



model A.4



model A.6



model A.8



flat panel



tempered matt glass

17

FIND MORE MODELS FROM THIS COLLECTION AT WWW.VERTEDRZWI.EU

Porta VERTE HOME, group B



Porta VERTE HOME B.5, Portasynchro 3D, veneer, Wenge White



model B.0



model B.1



model B.2



model B.3



_					
Portadecor	veneer ★	★ ☆☆☆			
White	White Walnut	Walnut Verona 2			
Portasynch	iro 3D venee	er ★★★☆☆	۲ŵ		
Wenge White	Norwegian Pine	Silver Acacia	Honey Acacia	Scarlet Oak	Dark Oak
Super Matt	veneer**	★☆☆☆			
White					
Portadur v e	eneer ★★★	★ ☆☆			
Walnut 2	Walnut 3	Walnut 4			
Portaperfe	ct 3D* venee	er ****	4		
South Oak	Siberian Oak	Classic Oak	Scandinavian Oak		
Havana Oak	California Oak	Malibu Oak	New Natural Oak		

* Veneer which resembles wood structure

EXTRA CHARGES AND ADDITIONAL INFORMATION see p. 43



model B.4



model B.5



FIND MORE MODELS FROM THIS COLLECTION AT WWW.VERTEDRZWI.EU



Portasynchro 3D veneer



Porta VERTE HOME B

dedicated matt glass with transparent stripes

19

Porta VERTE HOME, group C



Porta VERTE HOME C.5, Portasynchro 3D veneer, Scarlet Oak



model C.0



model C.1



model C.2



model C.4



1

Portadeco	r veneer ★	★ ☆☆☆			
White	White Walnut	Walnut Verona 2			
Portasynch	nro 3D venee	er ★★★☆☆	۲ŵ		
Wenge White	Norwegian Pine	Silver Acacia	Honey Acacia	Scarlet Oak	Dark Oak
Super Mat	t veneer ★				
White					
Portadur v	eneer ★ ★	★☆☆			
Walnut 2	Walnut 3	Walnut 4			
Portaperfe	ct 3D* vene	er *** *	k ☆		
South Oak	Siberian Oak	Classic Oak	Scandinavian Oak		
Havana Oak	California Oak	Malibu Oak	New Natural Oak		

* Veneer which resembles wood structure

EXTRA CHARGES AND ADDITIONAL INFORMATION see p. 43



model C.5



model C.0 with marquetries



model C.5 with marquetries

YOU CAN FIND MORE MODELS FROM THIS COLLECTION AT: WWW.VERTEDRZWI.EU



marquetries in aluminum colour



Porta VERTE HOME C

tempered matt glass

21

Porta VERTE HOME, group D



Porta VERTE HOME D.7, Portaperfect 3D veneer, Scandinavian Oak



model D.0



model D.2



model D.3



model D.4



Portadeco	r veneer ★	****			
White	White Walnut	Walnut Verona 2			
Portasynch	nro 3D venee	r * * * * *	វាង		
Wenge White	Norwegian Pine	Silver Acacia	Honey Acacia	Scarlet Oak	Dark Oak
Super Mat	t veneer ★	* ☆☆☆			
White					
Portadur v	eneer ★★★	★ ☆☆			
Walnut 2	Walnut 3	Walnut 4			
Portaperfe	ct 3D* venee	er ****	☆ ☆		
South Oak	Siberian Oak	Classic Oak	Scandinavian Oak		
Havana Oak	California Oak	Malibu Oak	Natural Oak		

* Veneer which resembles wood structure

EXTRA CHARGES AND ADDITIONAL INFORMATION see p. 43



model D.7



model D.0 with marquetries



model D.7 with marquetries



marquetries in aluminum colour



tempered matt glass

23

FIND MORE MODELS FROM THIS COLLECTION AT WWW.VERTEDRZWI.EU

Porta VERTE HOME, group E, F



Porta VERTE HOME E.0 and E.0 with blackboard, Portasynchro 3D veneer, Norwegian Pine



model E.0



model E.1



model E.5



model E.0 blackboard



Portadeco	r veneer ★	★ ☆☆☆			
White	White Walnut	Walnut Verona 2			
Portasynch	nro 3D venee	r ★★★☆☆	አ		
Wenge White	Norwegian Pine	Silver Acacia	Honey Acacia	Scarlet Oak	Dark Oak
Super Matt	t veneer ★	* ☆☆☆			
White					
Portadur v	eneer ***	≱☆☆			
Walnut 2	Walnut 3	Walnut 4			
Portaperfe	ct 3D* vene e	er * * * * *	♠☆		
South Oak	Siberian Oak	Classic Oak	Scandinavian Oak		
Havana Oak	California Oak	Malibu Oak	New Natural Oak		

* Veneer which resembles wood structure

EXTRA CHARGES AND ADDITIONAL INFORMATION see p. 43



model F.5



option with magnetic blackboard on one side in model E.0 (only in rebated version)

Porta VERTE HOME E, F



glass in model E.5

Porta VERTE HOME, group G



Porta VERTE HOME G.4, Portadecor veneer, White



26 P



Portadecor veneer ★★★☆☆☆



Portasynchro 3D veneer ★★★☆☆☆

Wenge	Norwegian	Silver
White	Pine	Acacia
Honey	Scarlet	Dark
Acacia	Oak	Oak

Portadur veneer ★★★☆☆☆



Portaperfect 3D* veneer ★★★★☆☆

South Oak	Siberian Oak	Classical Oak			
Scandinavian Oak	Natural Oak				
* Veneer which resembles wood structure					

EXTRA CHARGES AND ADDITIONAL INFORMATION see p. 43



marquetries in aluminum colour



glass in model G.4

model G.4



model G.0 with marquetries



FIND MORE MODELS FROM THIS COLLECTION AT WWW.VERTEDRZWI.EU

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Porta VERTE HOME, group L



Porta VERTE HOME L.4, Portasynchro 3D veneer, Honey Acacia



model L.0



model L.1



model L.2



model L.3



Portadecor veneer ★★★☆☆☆



Portasynchro 3D veneer ★★★☆☆☆

Wenge	Norwegian	Silver
White	Pine	Acacia
Honey	Scarlet	Dark
Acacia	Oak	Oak

Portadur veneer ★★★☆☆☆



Portaperfect 3D* veneer ★★★★☆☆

South	Siberian	Classic
Oak	Oak	Oak
Scandinavian Oak	Natural Oak	

* Veneer which resembles wood structure

EXTRA CHARGES AND ADDITIONAL INFORMATION see p. 43



flat panel in model L.0



Porta VERTE HOME L

glass in model L.4



model L.4

Porta VERTE HOME, group N



Porta VERTE HOME N.3, Portasynchro 3D veneer, Silver Acacia



model N.0



model N.1



model N.2



model N.3

Р



Portadecor veneer ★★★☆☆☆



Portasynchro 3D veneer ★★☆☆☆

Wenge White		
Honey	Scarlet	Dark
Acacia	Oak	Oak

Portadur veneer ★★★☆☆



Portaperfect 3D* veneer ★★★★☆☆

South	Siberian	Classic
Oak	Oak	Oak
Scandinavian Oak	New Natural Oak	

* Veneer which resembles wood structure

EXTRA CHARGES AND ADDITIONAL INFORMATION see p. 43



flat panel in model N.0



Porta VERTE HOME N

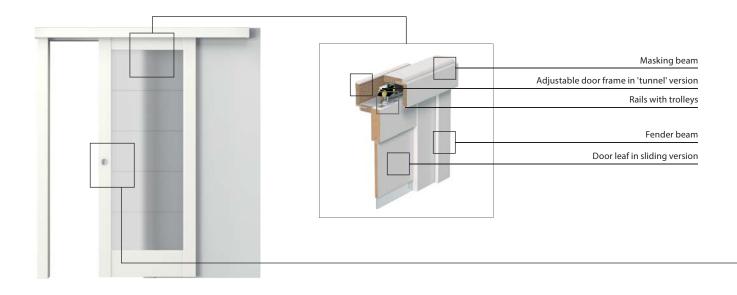
glass in model N.3

Sliding System On-wall PORTA



On-wall sliding system PORTA, Verte HOME B.5, Portadecor veneer, White Walnut

SCHEME OF THE CONSTRUCTION OF SLIDING SYSTEM





Portadecor veneer ★★★☆☆☆





Super Matt veneer ★★☆☆☆



Portadur veneer ★★★★☆☆



Portaperfect 3D* veneer ★★★★☆☆

South	Siberian	Classic	Scandinavian
Oak	Pine	Oak	Oak
Havana Oak	California Oak	Malibu Oak	New Natural Oak

* Veneer which resembles wood structure

ON-WALL SLIDING SYSTEM PORTA

Complete set¹ of on-wall sliding door consists of:

- on-wall system door leaf in sliding version .
- door frame in 'tunnel' version adapted to sliding system²

CONSTRUCTION

On-wall sliding system consists of:

- masking beam and fender beam made of chipboard and MDF
- rail with trolleys and rail cover .
- sliding system is manufactured and delivered to a Customer in the form of a set of elements to be assembled on a site.

FINISHING

• masking beam and fender beam are covered with veneers, the colours of which are available in PORTA offer (Portadecor, Portadur, Super Matt, Portasynchro 3D, Portaperfect 3D)

EQUIPMENT

- · rail with trolleys
- self-adhesive brush seal
- door leaf guiding system (to be assembled on floor) hook lock striker (option for extra charge)

DIMENSIONS

• single door: "60", "70", "80", "90", "100".

DOOR FRAMES

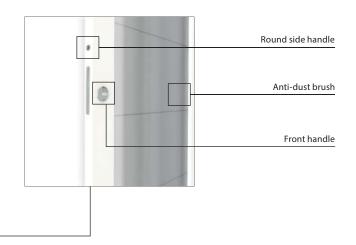
- Porta SYSTEM door frame in 'tunel' version p. 37.
- dimensions see p. 45.

NOTES

- National Technical Assessment ITB-KOT-2017/0184 edition 1.
- door frame should be assembled in the rooms with finished walls (wallpaper, painting, tiles etc.) and finished floor (for example, parquet)

1 The set is universal and has no side. Opening side can be changed by putting fender beam on left or right side of 'tunel' door frame.

2 Not included in price.

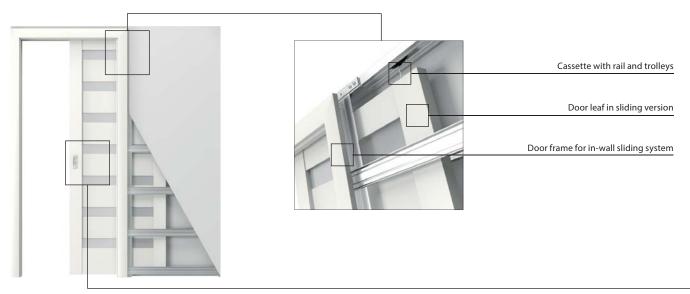


Sliding System In-wall COMPACT



In-wall sliding system COMPACT, Verte HOME D.7, Portadecor veneer, White

CONSTRUCTION SCHEME OF THE SYSTEM

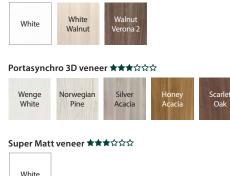


* not included in price

Ρ



Portadecor veneer ★★★☆☆☆



Portadur veneer ★★★★☆☆



Portaperfect 3D* veneer ★★★★☆☆

South	Siberian	Classic	Scandinavian
Oak	Oak	Oak	Oak
Havana	California	Malibu	Natural
Oak	Oak	Oak	Oak

* Veneer which resembles wood structure

IN-WALL SYSTEM COMPACT

Complete set of on-wall sliding door consists of:

- in-wall system COMPACT¹ door leaf is 'sliding' version²

CONSTRUCTION

- In-wall sliding system Compact consists of:
- · sliding in-wall cassette with guiding elements • door frame made of chipboard and MDF

FINISHING

Dark

Oak

- door frames are covered with veneers, the colours of which are available in PORTA offer (Portadecor, Portadur, Super Matt, Portasynchro 3D, Portaperfect 3D)
- sliding cassette and rails are made of galvanized steel
- trolley and steel fastening screw

EQUIPMENT

- sliding cassette
- rail and trolleys
- self-adhesive brush seal
- · door leaf guiding system (to be assembled on floor) • door frame
- fasteners
- hook lock striker (option for extra charge)

SIZES

- single door: "60", "70", "80", "90", "100"
 double door: "60+60", "70+70", "80+80", "90+90", "100+100"

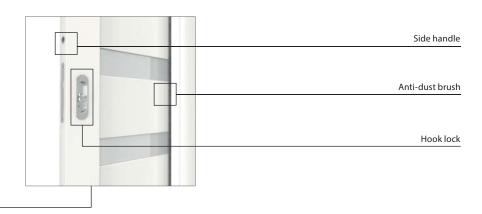
DOOR FRAMES

• dedicated COMPACT door frame, see dimensions on p. 45

NOTES

- National Technical Assessment ITB-KOT-2017/0184 edition 1.
- system is dedicated for gypsum board walls of width 125 mm.
- door frame should be assembled in the rooms with finished walls
- (wallpaper, painting, tiles etc.) and finished floor (for example, parquet). Sliding system is manufactured and delivered to Customer in the form
- of a set of elements to be assembled on a site.

1 The set is universal and has no side. Openning side can be changed by putting fender beam on left or right side of 'tunel' door frame. 2 Not included in price.



P

MINIMAX door frame REBATED







THE CONSTRUCTION OF THE DOOR FRAME

Door frame consists of:

- one horizontal and two vertical beams made of MDF and equipped with necessary fittings and accessories
- architraves and quater-rounds (additional option)

MINIMAX door frame is manufactured and delivered to a Customer in the form of a set of elements to be assembled on a site.

FINISHING

• door frame, architraves and guarter-rounds are covered with the same veneer as the door leaf (Portadecor, Portadur, Super Matt, Portasynchro 3D, Portaperfect 3D)

ACCESSORIES

- lock striker
- three pintle or PRIME hinges (see extra charges)
 rubber seal colour-matched to the colour of door frame
- plastic base, which is used to protect bottom edge of the door frame against humidity
- fasteners

ADDITIONAL SOLUTIONS

• door frame for double door leaves – equipped with 6 hinges; without lock striker

DIMENSIONS

- designed to be set on a wall of min 100 mm
- single door: "60", "70", "80", "90", "100"
- door frame for double door leaves equipped with 6 hinges, without lock striker

QUARTER-ROUNDS

• size: 2 x 12 mm, length: 2150 mm

ARCHITRAVES

- width of architraves 60 mm or 80 mm
- sharp edges
- cut at an angle of 90° . sizes: "90", "100", "100+100", "110+110"
- available options: set for one side or singe vertical architraves

NOTES

- Technical Approval AT-15-5664/2012, ITB Warsaw
- door frame should be assembled in the rooms with finished walls (wallpaper, painting, tiles etc.) and finished floor (for example, parquet)

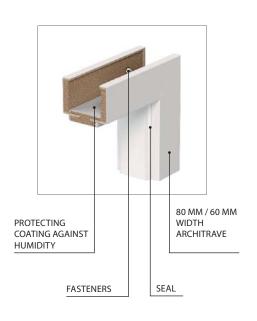


PRIME hinges

P

Porta SYSTEM door frame REBATED









THE CONSTRUCTION OF THE DOOR FRAME

Door frame consists of:

- main beams: horizontal and two vertical made of chipboard and equipped with
- necessary fittings and accessories
- architraves 60 mm and 80 mm

Porta SYSTEM door frame is manufactured and delivered to a Customer in the form of a set of elements to be assembled on a site.

FINISHING

- door frame and architraves are covered with the same veneer as the door leaf
- (Portadecor, Super Matt, Portasynchro 3D, Portaperfect 3D)

ACCESSORIES

- lock striker two adjustable hinges 3D
- rubber seal colour-matched to the colour of door frame
- fasteners

ADDITIONAL SOLUTIONS

- door frame in 'tunnel' version used to cover wall in places where door leaf is not foreseen or as an element of sliding system; without seal, lock striker, hinges
 - combined door frame designed for thick wall ranges (max. 588 mm); consists of standard door frame and additional adjustment beam with combining feather
- adjustment panel a solution which enables widening of standard door frame (max. 460 mm) with the help of additional panel made of mdf; adjustment panels appear in width 80 mm and 160 mm
- door frame for double door leaves equipped with 6 hinges, without lock striker

SIZES

- in eleven wall ranges, from 75 mm to 300 mm
 single door: "60", "70", "80", "90", "100"
- double door: any combination of a/m dimensions

NOTES

- Technical Approval AT-15-5664/2012, ITB Warsaw
- door frame should be assembled in the rooms with finished walls (wallpaper, painting, tiles etc.) and finished floor (for example, parquet) and finished floor (for example, parquet)

EXTRA CHARGES

- PRIME hinges
- reinforcement for self-closer

WALL THICKNESS RANGE

А	75 ÷ 95
B, C	95 ÷ 115 120 ÷ 140
D, E	140 ÷ 160 160 ÷ 180
F, G, H	180 ÷ 200 200 ÷ 220 220 ÷ 240
I, J, K	240 ÷ 260 260 ÷ 280 280 ÷ 300

WALL THICKNESS RANGE FOR TOP PANEL

A (80 mm) horizontal
B (160 mm) horizontal
A (80 mm) vertical (set)

B (160 mm) vertical (set)

Porta SYSTEM ELEGANCE **door frame** UNREBATED





THE CONSTRUCTION OF THE DOOR FRAME

Door frame consists of:

- main beams: horizontal and two vertical made of chipboard and equipped with necessary fittings and accessories
- architraves 80 mm

Porta SYSTEM ELEGANCE door frame is manufactured and delivered to a Customer in the form of a set of elements to be assembled on a site.

FINISHING

door frame and architraves are covered with the same veneer as the door leaf
 (Portadecor, Portadur, Super Matt, Portasynchro 3D, Portaperfect 3D)

ACCESSORIES

- lock striker
- two adjustable hinges 3D
- rubber seal colour-matched to the colour of door frame
- fasteners

ADDITIONAL SOLUTIONS

 door frame for double doors – equipped with 4 hinges, without lock striker

DIMENSIONS

- in ten wall ranges, from 95 mm to 300 mm
- single door: "60", "70", "80", "90", "100"
- double door: any combination of a/m dimensions

NOTES

- Technical Approval AT-15-5664/2012, ITB Warsaw
- door frame should be assembled in the rooms with finished walls (wallpaper, painting, tiles etc.) and finished floor (for example, parquet)

EXTRA CHARGES

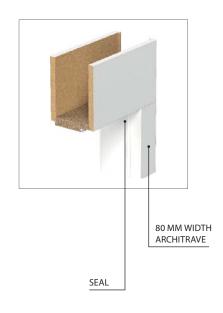
- third 3D hinge
- reinforcement for self-closer

WALL THICKNESS BANGE

THICKNI	ESS RANGE
B,C	95 ÷ 115 120 ÷ 140
D,E	140 ÷ 160 160 ÷ 180
F, G, H	180 ÷ 200 200 ÷ 220 220 ÷ 240
I, J, K	240 ÷ 260 260 ÷ 280 280 ÷ 300

Porta LEVEL door frame





THE CONSTRUCTION OF THE DOOR FRAME

Door frame consists of:

- main beams: horizontal (lintel with panel adjoining elements) and two vertical made of chipboard and equipped with necessary fittings and accessories
- architraves 80 mm

• 2 horizontal panels (ordered separately) LEVEL door frame is manufactured and delivered to a Customer in the form of a set of elements to be assembled on a site.

FINISHING

door frame and architraves are covered with the same veneer as the door leaf
 (Portadecor, Portadur, Super Matt, Portasynchro 3D, Portaperfect 3D)

ACCESSORIES

- lock striker
- two adjustable hinges 3D
- rubber seal colour-matched to the colour of door frame
- fasteners

ADDITIONAL SOLUTIONS

 door frame for double doors – equipped with 4 hinges, without lock striker

SIZES

- single door: "60", "70", "80", "90", "100"
- in ten wall ranges, from 95 mm to 300 mm

NOTES

- Technical Approval AT-15-5664/2012, ITB Warsaw
- door frame should be assembled in the rooms with finished walls (wallpaper, painting, tiles etc.) and finished floor (for example, parquet)

EXTRA CHARGES

• third 3D hinge

WALL THICKN	ESS RANGE	WAL THIC PAN
B,C	95 ÷ 115 120 ÷ 140	200
	120 . 110	1000
D,E	140 ÷ 160 160 ÷ 180	200
F, G, H	180 ÷ 200 200 ÷ 220 220 ÷ 240	
I, J, K	240 ÷ 260 260 ÷ 280 280 ÷ 300	

WALL THICKI PANEL	NESS RANGE FOR TOP
200 mn	ı (2x)
1000 m	m (2x)
200 mn	n i 1000 mm (1/1)

Accessories HANDLES

OFFICEMETAL HANDLE WITH ROSETTEREGULAR LOCK, CYLINDER LOCK, WC LOCK \overbrace{oo}_{silver} \overbrace{oo}_{silver} \overbrace{oo}_{silver} $\overbrace{oo}_{sold}^{*}$ \overbrace{oold}^{*} \overbrace{oold}^{*} $gold^{*}$ \overbrace{oold}^{*} $ratt$ \overbrace{oold}^{*} * colour is available on request
CARO METAL HANDLE WITH ROSETTE REGULAR LOCK, CYLINDER LOCK, WC LOCK \overbrace{oo} \overbrace{oo} \overbrace{oo} \overbrace{silver} \overbrace{oo} \overbrace{oo} \overbrace{oo} \overbrace{silver} \overbrace{oo} \overbrace{oo} \overbrace{oo} \overbrace{silver} \overbrace{oo} \overbrace{oo} \overbrace{oo} \overbrace{silver} \overbrace{oo}
ACCENT METAL HANDLE WITH ROSETTE REGULAR LOCK, CYLINDER LOCK, WC LOCK \overbrace{oo} \overbrace{oo} \overbrace{oo} \overbrace{silver} \overbrace{oo} \overbrace{oo} \overbrace{silver} \overbrace{oo} \overbrace{oo} \overbrace{silver} \overbrace{oo} \overbrace{oo} \overbrace{silver} \overbrace{ool} \overbrace{ool} \overbrace{silver} \overbrace{ool}
$\blacksquare MODERN$ $\textbf{METAL HANDLE WITH ROSETTE} \textbf{REGULAR LOCK, CYLINDER LOCK, WC LOCK}$ $\blacksquare \\ \blacksquare \\$

Accessories

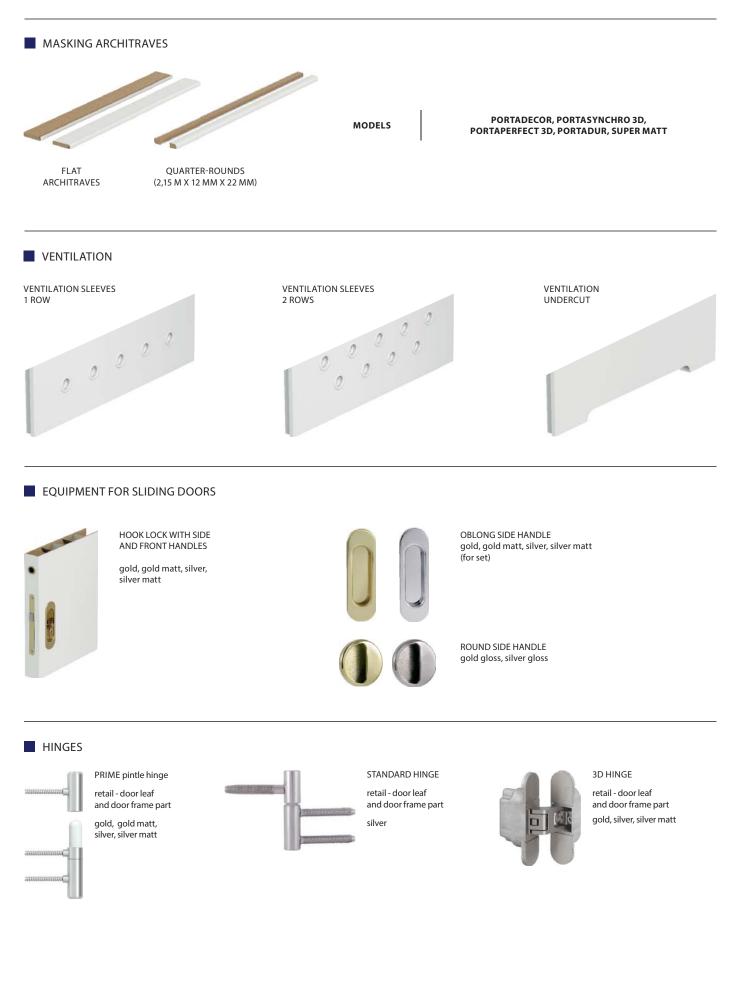
HANDLES



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AKCESORIA

Accessories



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P

The construction of the door leaves

PORTA VERTE PREMIUM A - D



THE CONSTRUCTION OF THE DOOR LEAF

Rebated or unrebated frame-and-panel door leaves with 6 mm thick matt glass or 6 mm thick flat panel, stiles 40 mm, rails 35 mm. Stiles, railes and flat panels are made of MDF. Stiles and railes are veneered along the perimeter, top edge of a stile is printed by Touchwood method.

The models are made without seals by the glass.

EQUIPMENT

- the following lock options are available: regular lock, WC lock, adapted for cylinder insert or with no key hole drilling
- 3 pintle hinges standard or PRIME (see extracharges)
- tempered matt glass .
- preparation for shortening, max. 60 mm .
- round side handle (for sliding doors)

SIZES

- single door: "60", "70", "80", "90", "100"
- double door: any combination of a/m dimensions

DOOR FRAMES

Recommended rebated door frames:

- Porta SYSTEM MINIMAX
- Recommended unrebated door frames: Porta SYSTEM ELEGANCE
- LEVEL

NOTES

- Technical Approval AT-15- 6515/2016, ITB Warsaw
- double door leaf is unavailable with magnetic lock
- in case of unrebated double doors active and passive door leave should be ordered

PORTA VERTE HOME A - N



THE CONSTRUCTION OF THE DOOR LEAF

Frame-and-panel door leaves are made in rebated or unrebated version. Stiles, railes and flat panels are made of MDF. Depending on the model tempered matt glass has a thickness of 4 mm. tiles and railes are veneered along the perimeter, top edge of a stile is printed by Touchwood method. The models are made without seals by the glass (with the exception of groups E and F).

EQUIPMENT

- the following lock options are available: regular lock, WC lock, adapted for cylinder insert or with no key hole drilling
- 3 pintle hinges standard or PRIME (see extra charges)
 - tempered matt glass
 - preparation for shortening¹

SIZES

- single door: "60"², "70", "80", "90", "100"³
- double door: any combination of a/m dimensions

DOOR FRAMES

- Recommended rebated door frames:
- Porta SYSTEM
- MINIMAX
- Recommended unrebated door frames:
- Porta SYSTEM ELEGANCE
- LEVEL

NOTES

- Technical Approval AT-15-6515/2016, ITB Warsaw
- double door leaf is not available with magnetic lock
- in case of unrebated double doors active and passive door leave should be ordered

- Maximum 30 mm. Models of group F do not appear in size "60". Models of group F do not appear in size "100"

EXTRA CHARGES

Porta VERTE PREMIUM

- size "100"
- ventilation sleeves and ventilation undercut
- PRIME hinges (applies to dedicated door frames) promotion 0 zł .
- PRIME lock with glossy front side (silver and gold) promotion 0 zł
- third 3D hinge (extra charge to the price of a door leaf)
- magnetic lock .
- hook lock with side handles (sliding doors)
- oblong side handle for sliding doors .
- handle with escutcheon

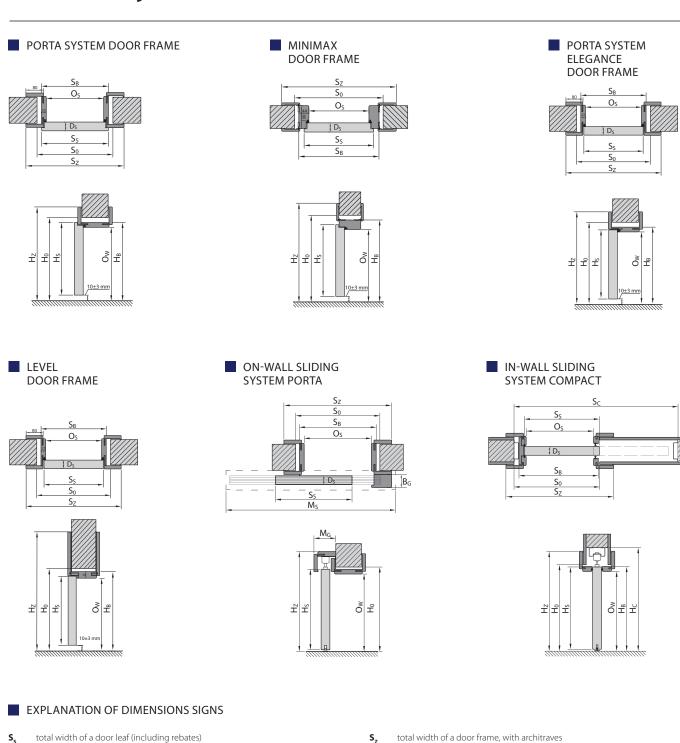
p. 40

EXTRA CHARGES

- Porta VERTE HOME
- size "100"
- ventilation sleeves and ventilation undercut
- PRIME hinges (applies to dedicated door frames)
- PRIME lock with glossy front side (silver and gold)
- third 3D hinge (extra charge to the price of a door leaf)
- magnetic lock
- hook lock with side and front handles (sliding doors) .
- oblong side handle for sliding doors .
- round side handle for sliding doors .
- handle with escutcheon

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Assembly dimensions of doors



- total height of a door leaf (including rebate) H,
- \mathbf{D}_{s} thickness of a door leaf
- S, width of wall openning prepared for assembly of a door frame
- height of wall openning prepared for assembly of a door frame, н。 measured from the level of finished floor
- Ο, clear width of a door frame
- **o**_w clear height of a door frame
- S_B width of a door frame, without architraves
- H height of a door frame, without architraves
- All dimensions are given in millimeters [mm].

- $\mathbf{S}_{\mathbf{z}}$ total width of a door frame, with architraves
- Η, total height of a door frame, with architraves
- height of wall opening prepared for assembly of a cassette H_c (measured from the level of finished floor)
- Ms width of masking beam for sliding system
- Mg thickness of masking beam of sliding system
- B thickness of fender beam of sliding system
- T_{s/w} permissible deviation of width/height of wall opening
- width of wall opening prepared for assembly of a cassette **S**_c

Assembly dimensions of doors

INTERNAL DOOR LEAVES WITH WOODEN DOOR FRAMES

TYPE OF DOOF FRAME	SIZE	S _s	\mathbf{H}_{s}	\mathbf{D}_{s}	\mathbf{S}_{0}	H _o	O _s	\mathbf{O}_{w}	$\mathbf{S}_{_{\mathrm{B}}}$	H _B	S _z (6)	S _z (8)	Hz	$\mathbf{T}_{s w}$
	60	644			710		602		690		800	-		
	70	744			810		702		790		900	-		
MINIMAX door frame	80	844	2030	40	910	2075	802	2016	890	2060	1000	-	2115	+20 / +10
doormanie	90	944			1010		902		990		1100	-		
	100	1044			1110		1002		1090		1200	-		
	60	644	2030	40	680		602	2016	646	2038	746	786	architraves (6) / (8) 2088 / 2108	+20 / +10
Porta SYSTEM	70	744			780	2060	702		746		846	886		
door frame	80	844			880		802		846		946	986		
uoormanie	90	944			980		902		946		1046	1086		
[100	1044			1080		1002		1046		1146	1186	2100	
	60	618			680		602	2016	646		-	786	2108 / top panel (20) / (100) 2228/3028	+20 / +10
Porta SYSTEM	70	718			780	2060/	702		746	2020/	-	886		
ELEGANCE / LEVEL door frame	80	818	2017	40	880	20007	802		846	2038 / 2046	-	986		
	90	918]		980	2070	902		946		-	1086		
	100	1018]		1080		1002		1046]	-	1186		

SLIDING SYSTEMS

	SIZE	S	s	$\mathbf{H}_{\mathbf{s}}$	$\mathbf{D}_{\mathbf{s}}$	S _o	н。		O _s	\mathbf{O}_{w}	Hz	M _s (6)	/(8) N	1 _G	B _G	$\mathbf{T}_{\mathrm{s/w}}$
	60	64	4			680		6	502			1413	3			
On-wall sliding system-	70	74	4			780	780		702			1613	3			
PORTA	80	84	4	2030	40	880	206	0 8	302	2016	2119	1813	3 10	03	60	+20 / +10
TORIA	90	94	4			980		9	902			2013	3			
	100	104	14			1080		1	002			2213	3			
	SIZE	S _s	Hs	D _s	S ₀ *	H₀*	O _s	\mathbf{O}_{w}	$\mathbf{S}_{_{\mathrm{B}}}$	H _B	S _z (6)	S _z (8)	H _z (6)/(8)	S _c	H,	$\mathbf{T}_{s/w}$
	60	644			670		609		664		753	793		1355		
In-wall sliding system	70	744		40	770	2065	709	764		853	893	2090 / 15	1555			
COMPACT - single	80	844	2030		870		809	2018	864	2040	953	993	20907	1755	2128	+10/+5
CONFACT - single	90	944			970		909		964		1053	1093		1955		
	100	1044			1070		1009		1064		1153	1193		2155		
	60 x 60	644			1290		1234		1278		1378	1418		2613		
In-wall sliding system COMPACT - double	70 x 70	744			1490		1434		1478		1578	1618	2090/	3013		
	80 x 80	844	2030	40	1690	2065	1634	1634 2018 1834	1678	2040	1778	1818	20907	3413	2128	+10/+5
	90 x 90	944			1890]	1834		1878		1978 2018	2110	3813			
	100 x 100	1044			2090		2034		2078		2178	2218		4213		

* For in-wall sliding system COMPACT sizes $S_0 i H_0$ mean dimensions of wall opening without metal cassette.

RIGHT OR LEFT?



SINGLE DOOR LEFT DOOR LEAF

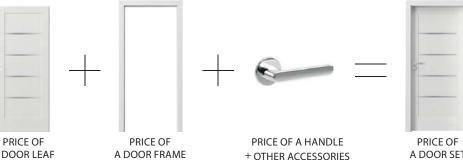
A DOOR LEAF

HOW TO CALCULATE THE PRICE OF A DOOR SET?

SINGLE DOOR **RIGHT DOOR LEAF**



DOUBLE DOOR



+ OTHER ACCESSORIES

A DOOR SET



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Samples of colours

★☆☆☆☆☆☆	★★☆☆☆☆	★★★☆☆☆	★★★★☆☆	★★★★★☆	*****
ECONOMIC	STANDARD	STANDARD PLUS	PREMIUM	PROFESSIONAL	EXTREME

Portadecor veneer ★★★☆☆☆







Portasynchro 3D veneer ★★★☆☆☆



Super Matt veneer ★★★☆☆☆



Samples of colours

★ ☆☆☆☆☆	★★☆☆☆☆☆	***		★★★★ ★☆	*****	
ECONOMIC	STANDARD	STANDARD PLUS	PREMIUM	PROFESSIONAL	EXTREME	

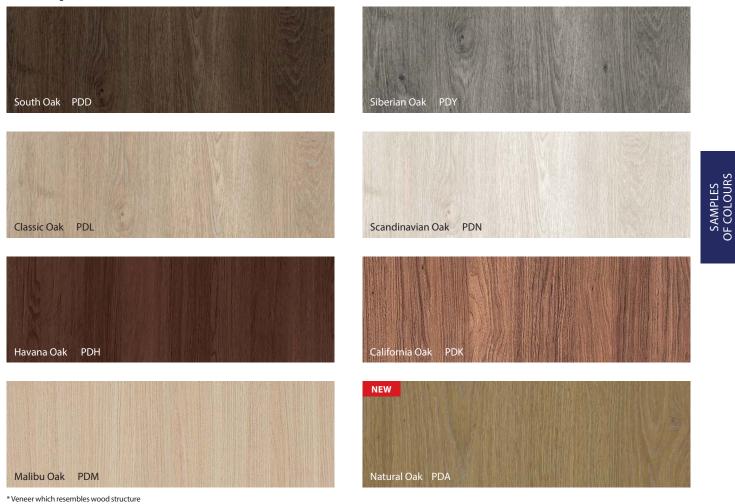
Portadur veneer ★★★☆☆







Portaperfect 3D* veneer ★★★★☆☆





Collection Porta BALANCE

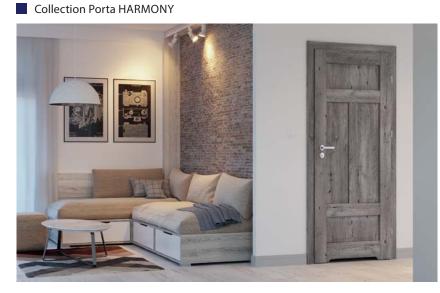


models D.0, D.3, Wenge White

Collection Porta CONCEPT



model A.9, Natural Oak



model B.0, Siberian Oak





OTHER COLLECTIONS OF **PORTA FRAME-AND-PANEL DOORS**

YOU WILL FIND MORE SOLUTIONS FROM COLLECTIONS IN NEW PORTA CATALOGUE



Collection Porta CONCEPT

Grupa A







model A.2





model A.4

Group C and B



model C.1





model C.3



model C.4



model C.5

Group H and K









model H.0

Ρ

model H.1

model H.2

model H.3

model K.0















model A.8





model B.0



model B.1





model K.2



model K.3



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Collection Porta INSPIRE, HARMONY, BALANCE

Porta INSPIRE







model B.0





model B.3

Porta HARMONY



model A.0

Porta BALANCE





model B.0



model B.1



model B.2



model A.0



model A.2

model A.1







model B.0



model B.1



model C.0

Ρ







model C.2



model C.4





model B.3



model C.0



model C.1









model C.5

model D.0



model D.3







36 MONTHS

FOR DOOR LEAVES AND DOOR FRAMES

+ ADDITIONAL 24 MONTHS

WHEN USING AUTHORIZED ASSEMBLY GROUPS



DETAILED REGULATIONS OF THE PROGRAM ARE AVAILABLE AT: https://www.porta.com.pl/dm/regulamin5lat.pdf

IF YOU ARE LOOKING FOR:

- HIGH QUALITY DOORS
- INNOVATIVE DESIGN
- PRODUCTS WITH CERTIFICATES AND TECHNICAL APPROVALS
- PROVEN INVESTMENT SOLUTIONS
- EXTENSIVE DISTRIBUTION NETWORK IN EUROPE
- PROFESSIONAL AFTER-SALES SERVICE

YOU WILL FIND IT ALL IN PORTA OFFER

* EXTERNAL WOODEN DOORS warranty 24+12 months (with Dealer's Assembly Group)



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PORTA's factories

PORTA dealers network



DESIGN

collection Porta VERTE HOME G.4, Portadecor veneer, White, p. 26 Druk PORTA 855/4 Zlecenie 2018-6724-MP Data 05.07.2018